# راهداران ایدی نقش جهان

كاتالوك استراكيحر خورشيدي

130<sub>MW</sub>

**Track Record** 

# **ENERECT**

**Solar Mounting Sturctues** 



Utility Scale
Mounting Structures



### The RAHDARAN company

#### RIN is founded about 40 years ago

- ✓ Located at Morcheh Khort industrial town, Isfahan, Iran
- ✓ High quality manufacturing facilities in an area of 35000 m² for production of various types of steel structures
- ✓ Top quality raw materials processed in a factory with a steel structure track record of hundreds of thousands of tons
- ✓ Automated, precise and fast manufacturing
- ✓ Certified galvanization process
- ✓ Experienced quality control team, working under European and American production standards

#### RIN is the leading manufacturers of

- ✓ Guardrails.
- ✓ Traffic signs,
- ✓ Custom-designed steel structures,
- ✓ Solar mounting structures

#### RIN owns several production certificates:

- ✓ Production certificate for Guardrail & road signs from Transportation Department of the Ministry of Road and Urban Development of Iran
- ✓ Production certificate for solar mounting strctures from the Ministry of Industry, Mine, and Trade of Iran











# The RIN prowess

- RIN holds a large amount of raw material in stock, in order to meet the strict deadlines of the projects.
- The equipments of the factory includes:
  - ✓ Roll to sheet cutting machines
  - ✓ Various crane systems
  - ✓ Cut-to-length lines
  - ✓ Straightening machines
  - ✓ Various types of press machines
  - ✓ CO₂ welding machines
  - ✓ Several roll-forming machines
  - ✓ Clamp & spacer progressive production lines
  - ✓ Various press brake machines
  - ✓ CNC cutting machinary

RIN also holds a large stock of finished goods available for immediate supply







#### **Design of Solar Mounting Structures**

- Loading calculations and design requirements, based on European and American standards
- Turnkey optimized solution making for utility-scale structures:
  - ✓ Design of piles according to soil characteristics and loadings
  - ✓ Design of overall configuration based on site conditions; wind, snow, soil properties, seismic loads, etc.
  - Customized detailed design of all parts according to client requirements
- Optimized detailed designs exclusively done for every individual project aimed at:
  - Obtaining the lowest structure weight and cost while guaranteeing the required reliability level
  - ✓ Speeding up installations

#### Finite element analysis

- ✓ Performed to scrupulously study the detailed behavior of each customized design under critical loadings
- ✓ Performance of simulation tools verified by physical tests

#### Design done in conformity with:

- ✓ Fast installation concerns
- ✓ Long-term Maintenance
- ✓ Possible pile and racking installation errors













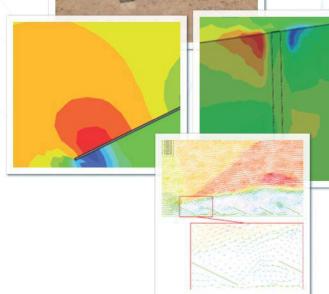


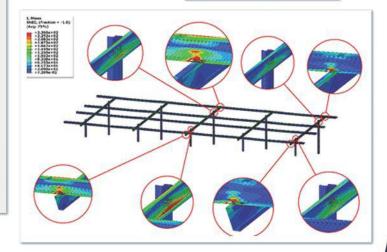




American Iron and Steel



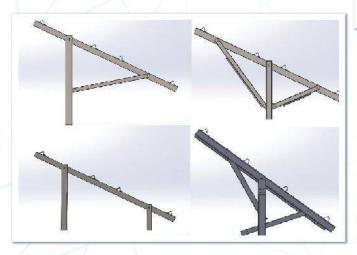






# **Engineering Services**

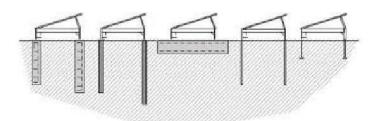
- Geotechnical survey of the soil
  - ✓ Topographic survey of the site
  - ✔ Physical characteristics of the soil
  - ✓ Chemical properties of the soil
  - ✓ Ramming & Pull-out test of the poles





- Preparing the optimum design according to:
  - ✓ Historical climate data
  - ✓ Soil condition & Geotechnical data
  - ✓ Topography & geographic locaton of the site
  - ✓ Electrical design of the plant
- Optimum selection of the foundation in accordance with:
  - ✓ Soil condition
  - ✓ Executive conditions of the site





- Optimum layout of the tables according to:
  - ✓ Site dimensions & topography
  - ✓ Electrical string size
  - ✓ Historical wind velocity & direction data



# **General Specifications**



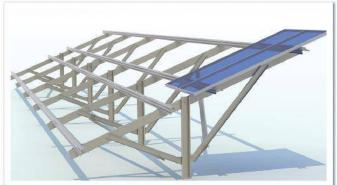
Module Layout	Portrait-landscape
Compatible Modules	60/72 cell framed/frameless modules
Tilt Angles	Fixed 15-35 degrees, adjustable seasonal tilt angles, single-axis trackers
Poles	Single or double poles, Hot dipped galvanized S355JR rammed piles and driven helical piles, Concrete foundation posts
Girders, Purlins	Hot dipped Galvanized S235JR/S275JR/S355JR Steel, 60 and 70-group aluminum alloys
Clamping (module fixation)	Easy-to-install pre-assembled clamps consisting of extruded aluminum parts + especially designed nuts, frameless module clamps for different module thicknesses
Module Frame bonding/grounding	Stainless Steel Grounding Washers
Structural Design and Reliability Standards	Project specific structural calculations based on:  Euro-code EN 1990 to 1999  ASCE 7-10/IBC 2015  ICC-ES AC428, UL 2703  JSA JIS C 8955  JSA JIS C 8956  Iranian National Building Code
Design Calculations	<ul> <li>Providing comprehensive and optimized turnkey customized solutions for the whole set of poles and racking parts according to project conditions</li> <li>Static finite element analysis, Seismic analysis, Pile length calculations, Pile</li> </ul>
	and soil behavior analysis, Physical ramming and pull-out tests
Wind speed	Optimized design based on wind speeds of 60 to 200 km/h
Snow load	Optimized design based on snow loads of 25 to 300 kg/m <sup>2</sup>
Installation	Fast and easy installation. All joints bolted. Easy to install mid-clamps
Warranty	10 years for structure, and 20 years for corrosion



# Fixed Tilt Ground-Mount Structures

- ✓ Single-post and double-post designs fitting project climate and soil conditions
- ✓ Both module orientations (portrait/landscape) in customized number of panel rows (1 to 6)
- ✓ Available and adaptable for different types of posts: rammed piles, ground screws, pre-drilled piles, concrete slab foundations, concrete piles, etc.
- ✓ Universal connections embedded for the sake of easy installation especially for rammed pile projects
- ✓ Different profiles available for rammed piles, benefitting from different shapes, thicknesses and material aimed at optimizing costs based on individual project soil conditions
- Minimum number of structure components featuring error-tolerant connection mechanisms

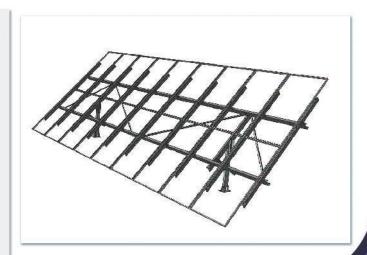






# Seasonally Adjustable Tilt Angle Ground-Mount Structures

- ✓ Cost-efficient adjustable tilt structures specifically designed for utility-scale applications
- ✓ Safe manual tilting by means of specially designed apparatus
- ✓ Robust structure design for preventing any harm to modules while manual tilting
- ✓ Adaptable for different types of posts and different pile sections
- ✓ Fast and easy installation and tilt adjusting, relying on minimum structure elements and adjustable parts





#### **Single-axis Trackers**

- ✓ Horizontal single-axis trackers with tracking range of 50 degrees
- ✓ Cost-efficient structure designs based on project requirements and performance details
- ✓ Portrait 1-2 row plus landscape 2-4 row module configurations
- ✓ Efficient design for fast installation and easy maintenance



#### Fixed & Tracker Structures for Bifacial module

- ✓ Fixed structures and trackers designed specifically to cut shading from module rearside
- ✓ All purlins and structure elements located in between the panels or the junction box area
- ✓ Set up for bifacial specific arrays heights (minimum ground clearance of 1.2 to 1.5m)
- Minimum number of posts for minimizing the rearside shading
- ✓ Compliant with seasonal tilt adjusting mechanism



#### **Roof-Mount Fixed Structures**

- ✓ Pitched roof structures with proper connections based on different roof material
- ✓ Flat roof structures for customized panel configurations and number of rows
- ✓ Extendable to bifacial module structure types and adjustable tilt structure in case of proper connection to the flat roof
- ✓ Special solutions for projects with low roof area

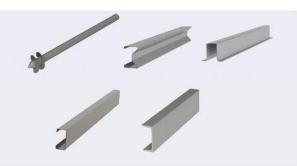




#### Rammed & Driven Piles

Steel driven piles of different shape and dimensions:

- Designed optimally according to the soil characteristics, structure configuration, and wind, snow, & earthquake loadings of each projects
- ✓ Designed according to the racking type





#### **Structure Profiles**

- ✓ Different types of cold-formed steel profiles designed in accordance with racking type, structure configuration, span length, module arrangement & loadings of each projects
- ✓ Improved trapezoidal profiles exclusively developed for high loadings and long spans

#### **Connections & Fastening Mechanisms**

- ✓ Universal and easy to install connection mechanisms
- Especial fixation washers to avoid movements in long-term vibrations
- ✓ Several mechanisms provided to compensate pile ramming errors in different directions and angles
- ✓ Easy and fast purlin connections
- ✓ Up to 70% of conncetions can be provided pre-assembled





1.7 Bolts per panel Quick racking system and module installation Satisfying the most conservative European and American standard requirements

Project-specific design for optimal structure weight and cost

Lowest number of elements and fast connections







**Sarbisheh 7 MW plant**Single-post design, Two modules in portrait, Concrete pile on uneven terrain



**Talkhouncheh 1 MW plant**Double-post design, Two modules in portrait, Concrete slab foundation





**Buin Zahra 1 MW plant**Double-post design, Three modules in portrait on 4 purlins, Concrete slab foundation



**Kohmarreh 10 MW plant**Double-post design, Two modules in portrait, Rammed piles





**Hasan abad 5 MW plant (under construction)**Single-post design, Two modules in portrait, Rammed piles



**Shush 1 MW plant**Double-post design, Two modules in portrait, drilling + discrete concrete foundations





**Kooshk Bafgh 10 MW plant**Single-post design, Two modules in portrait, Rammed piles



**Damghan 10 MW plant (2MW commisioned)**Single-post design, Two modules in portrait, Rammed piles





**Takestan 1 MW plant**Single-post design, Two modules in portrait on 3 purlins, Rammed piles



**Dashti 2 MW plant**Single-post design, Two modules in portrait, Rammed piles





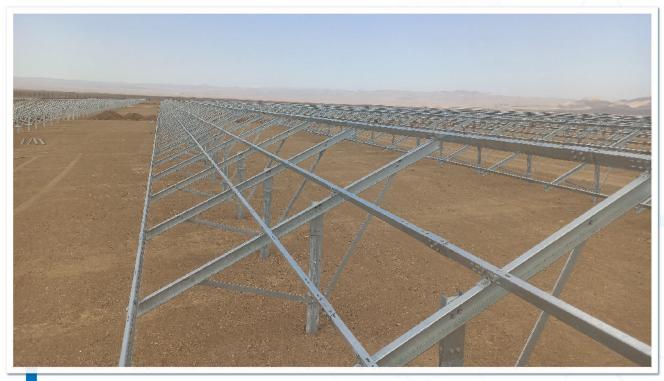
**Bahreman 10 MW plant**Single-post design, Two modules in portrait, Rammed piles



Majlesi 10 MW plant

Two-post design for bifacial modules, Two modules in portrait, Rammed piles





**Esfandaghe 10 MW plant**Single-post design, Two modules in portrait, Rammed piles

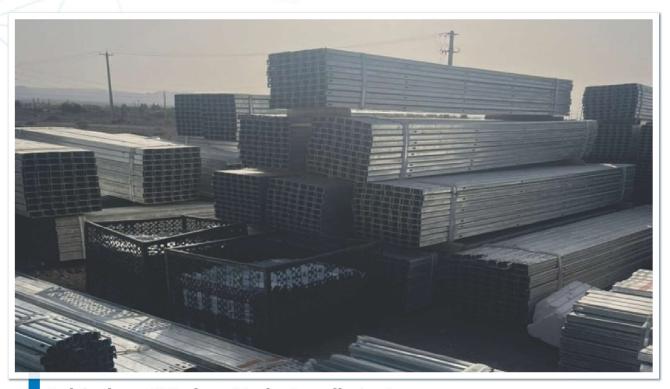


**Kahnouj 5 MW plant**Double-post design, Two modules in portrait, Rammed piles





**Zarand 10 MW plant**Single-post design, Two modules in portrait, Rammed piles



**Safaiyeh 10 MW plant (Under Installation)**Single-post design, Two modules in portrait, Rammed piles





**Over 22MW solar power plant (under construction)** Semnan 10MW, Sirjan 10MW, Rafsanjan 2.5MW



**Sarvestan 1 MW plant** Two-post design, Two modules in portrait, Concrete Slab Foundation





**Marvdasht 1 MW plant**Adjustable tilt single-post design, Two modules in portrait, Concrete foundation









**8 MW of flat roof structures**Single/double/triple post designs, modules in different configurations,
Concrete/combinational foundations

# RAHDARAN CORPORATION

#### شركت راهداران ايمن نقش جهان

اصفهان، شهرک صنعتی مورچه خورت، بوعلی شسم، پلاک ۵۲۵

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